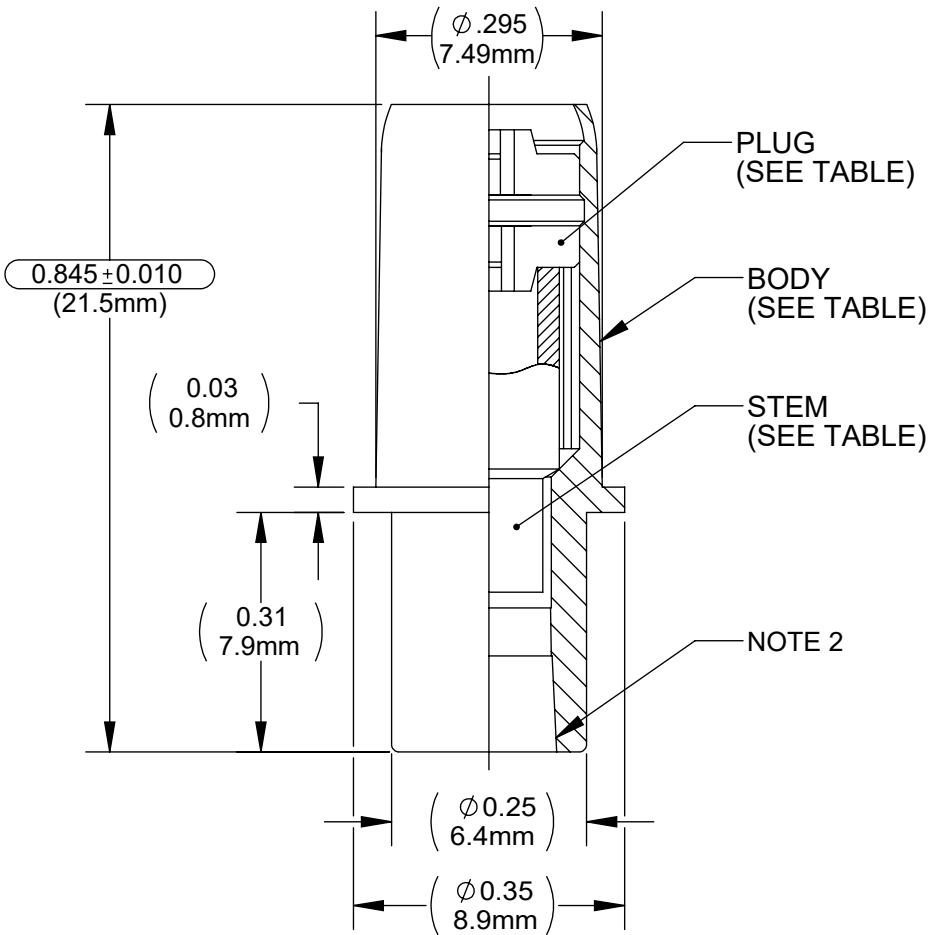




SUFFIX "X"	BODY	STEM	PLUG
PW	WHITE POLYPROPYLENE P5M6K080	BLACK SILICONE RUBBER LR300360800	POLYPROPYLENE H0500HN
V	CLEAR PVC GAMMA 2212RHT1118C040	BLACK SILICONE RUBBER LR300360800	POLYPROPYLENE H0500HN
HW	WHITE H0500HN POLYPROPYLENE	BLACK SILICONE RUBBER LR300360800	POLYPROPYLENE H0500HN
HC	CLEAR H0500HN POLYPROPYLENE	BLACK SILICONE RUBBER LR300360800	POLYPROPYLENE H0500HN
SW	NATURAL DOW PSDOW478W27NT	BLACK SILICONE RUBBER LR300360800	POLYPROPYLENE H0500HN

- NOTES:
- CRITICAL DIMENSIONS CIRCLED AND SUBJECT TO INSPECTION. DIMENSIONS IN PARENTHESES FOR REFERENCE ONLY. ALL DIMENSIONS ARE IN INCHES, WITH METRIC REFERENCED BELOW.
 - LUER COMPATIBLE WITH ISO594-1

QUALITY CRITERIA:
O.D. FLASH 0.015 MAX. (0.4mm)
GATE VESTIGE 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

DRAWN BY

DMC

DATE

11/18/14

APPROVED BY

DATE

MATERIAL

SEE TABLE

FINISH

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

ANGULAR: ± 1°

TWO PLACE DECIMAL ± .01

THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

SIZE

A

SCALE

4:1

TITLE

HR® Halkey-Roberts®

CATHETER VALVE ASSY.

DRAWING NO.

CV24300X

REV

W

DO NOT SCALE DRAWING

SHEET

1 OF 1

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

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